

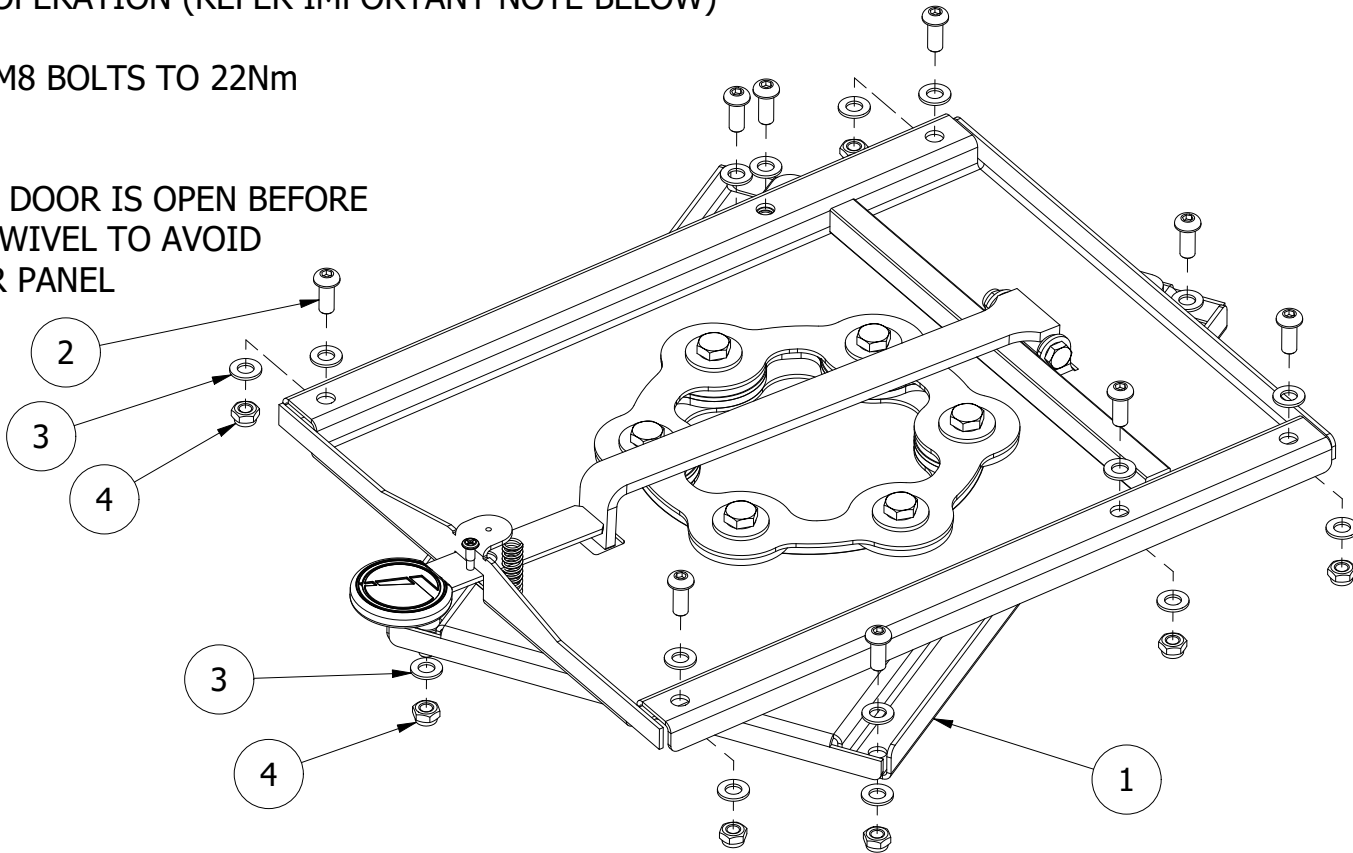
CUSTOMER TO ENSURE THERE ARE NO MISSING PARTS BEFORE INSTALLATION				
ITEM NO.	PART NO.	QTY.	DESCRIPTION	PACKED
1	TS1317	1	SEAT SWIVEL ASSEMBLY	
2	8X20MZPBSS	12	M8 x 20mm BUTTON HEAD SET SCREW	
3	8MZPW	24	M8 FLAT WASHER	
4	8MNYLN	12	M8 NYLOC NUT	
5	TS-LB07	1	SWIVEL WARNING STICKER	

ASSEMBLY INSTRUCTIONS

- 1. REMOVE ORIGINAL SEAT
- 2. TURN THE SEAT SWIVEL TO APPROX. 30° TO ALLOW ACCESS TO THE BOLT HOLES.
- 3. FIT THE SEAT TO THE TOP PLATE OF THE SWIVEL USING THE SUPPLIED M8 x 20mm BOLTS (2), WASHERS (3) AND NYLOC NUTS (4)
- 4. FIT THE BOTTOM PLATE OF THE SWIVEL TO THE ORIGINAL SEAT FRAME, ALSO USING THE SUPPLIED M8 x 20mm BOLTS (2), WASHERS (3) AND NYLOC NUTS (4).
- 5. TEST SWIVEL OPERATION (REFER IMPORTANT NOTE BELOW)

NOTE: TORQUE M8 BOLTS TO 22Nm

CAUTION!
ENSURE VEHICLE DOOR IS OPEN BEFORE
TURNING SEAT/SWIVEL TO AVOID
DAMAGING DOOR PANEL

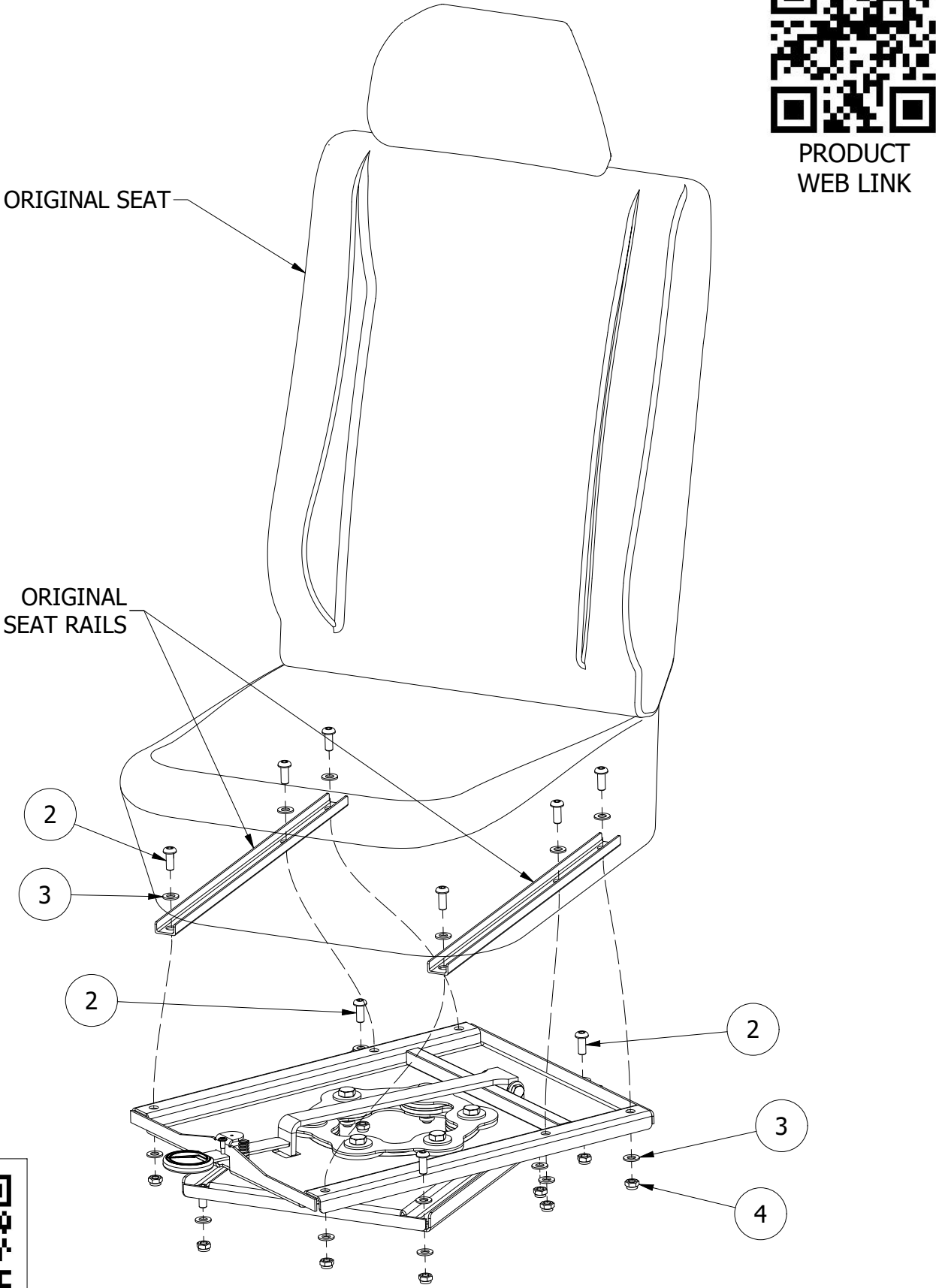


The installer must label the seat with this Warning: **THIS SEAT IS ONLY TO BE USED IN THE FORWARD FACING POSITION WHEN THE VEHICLE IS IN MOTION**


The handbrake mount will require an offset modification to allow the installation of the Drivers side seat swivel. This modification must be made by the installer or vehicle body builder.

This swivel cannot be fitted if OEM seats are suspension or non-factory type.

Important: Swivel must be tested before job is complete. If the swivel is tight or hard to turn, **scan the QR code to the right to see a troubleshooting guide.**



PRODUCT
WEB LINK

IMPORTANT INFORMATION FOR INSTALLERS		PROPRIETARY AND CONFIDENTIAL		PRODUCT SEAT SWIVEL TO SUIT FACTORY SUSPENSION SEAT		
Aftermarket seats and swivels sold by Techsafe Seating have been tested by an approved testing authority in Australia and found to meet the strength and performance requirements of the appropriate standards. Aftermarket seats and swivels should only be installed by competent and experienced personnel. Aftermarket seats and swivels in some state jurisdictions may require certification by a qualified certifying engineer. In all instances professional engineering advice should be sought to ensure the suitability of the integration of the seat or swivel into the original vehicle structure and to consider for any effect the modification may have on that vehicles compliance with legislated standards. As the manufacturer and seller of this product has no control over the end use or the fitment to the vehicle, the manufacturer and seller accepts no responsibility or liability for any malfunction of the product or the vehicle occupant safety systems as a direct or indirect result of faulty installation or unauthorized repair or modification to this product. Modification of the seat, swivel or installation kit should not be made without certification by a qualified engineer or manufacturers written consent. Where components of the installation kit are modified to better suit the specific nature of the installation, these must be substituted with components of equivalent or greater strength. Good engineering practice should be evident at all times including the use of metal spacers between brackets and the floor pan, appropriately torqued anchorage bolts, rust inhibitors on drilled holes and adhesive sealant used on underfloor backing plates.		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF TECHSAFE. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF TECHSAFE IS PROHIBITED.		VEHICLE/PROJECT IVECO DAILY VAN 03/2002 ON		
		 56 Lower Mountain Road HERVEY BAY QLD 4655 PH 07 4128 3337 email: technical@techsafeseating.com.au web: techsafeseating.com.au		DESIGN APPROVAL No. 20220022R008Rev0	COMPLIES WITH ADR 5/05	REV 1
		WEIGHT 9.43 kg		DATE 7/11/2023	DWG No. PK262	